

Work Order ID 124008

September-05-14 11:48:57 AM

dup Monday
124008

Page 1

Item ID: D500-572-011

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Bearpaw

Start Date: 9/05/14 Start Qty: 1.00

1

Cust Item ID:

Required Date: 9/08/14 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: *[Signature]* Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D2435	Rev E1
IIND500-572	RevA

100 Document Control 0.00

100

DC

Doc.Control -USB or Paperwork

DOCUMENT CONTROL

Memo

Photocopy bluefile and create labels per PPP D500-572-011 CHG005

0.00

SEP 08 2014

DAS
06
9-89

MLJ 14-09-05

160 Pick Kit 0.00

160

Packaging

Packaging

Memo

0.00

IX SP 14-9-5-

Work Order ID 124008

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Item ID: D500-572-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Bearpaw

Stop

NS2

Start Date: 9/05/14 Start Qty: 1.00

1

Cust Item ID:

Required Date: 9/08/14 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

170

QC4- 100% Inspect kits for completeness

0.00

170

QC

Memo

0.00

Quality Control

DAS
06
9-89

SEP 08 2014

180

Packaging

0.00

180

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPPD500-572-011 Location: _____

DAS
06
9-89

SEP 08 2014

190

QC21- Final Inspection - Work Order Release

0.00

190

QC

Memo

0.00

Quality Control

MLG 14-09-08

u 14-09-08

Picklist Print

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Work Order ID: 124008

124008

Parent Item: D500-572-011

D500-572-011

Parent Item Name: Bearpaw

Start Date: 9/05/14

Required Date: 9/08/14

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev:C04.02.17Blank size changedKJ/JLM

IPP Rev:D 07-01-02 Was K10007 JLM

IPP Rev:E 08-01-09 Added Step 2 JLM Verified By:EC

IPP Rev:F 08-10-15 New Manufacturing Method JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-15A Bolt		Purchased	No			170	Each	400.0000	8	8			DAS 28 9-89

AN4-15A

DAS
06
9-89

Location	Loc Qty	Loc Code
GA	100	
120449	100	
ST343	200	
m129732	200	
ST357	11	
m127817	11	
ST515	89	
m123525	6	
m128978	83	

D2182B

Manufactured No

170 f

322.9600 1.666

D2182B

Seal(\$Per Foot)

**

DAS
06
9-89

Location	Loc Qty	Loc Code
ST411	322.96	
101827	1	
108914	2.71	
115189	319.25	

(D2182B050) cut 4 at 5.00"

4-9-5.
DAS
28
9-89

Picklist Print

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Work Order ID: 124008

Parent Item: D500-572-011

Parent Item Name: Bearpaw

124008

D500-572-011

Start Date: 9/05/14

Required Date: 9/08/14

Start Qty: 1.00

Required Qty: 1.00

☛ D2274 Manufactured No 170 Each 775.0000

D2274

Radius Block

**

8 1168

B99005.

DAS
26
9-89

DAS
06
9-89

Location	Loc Qty	Loc Code
FG	12	
86855	12	
ST005	763	
109534	6	
110264	2	
112466	2	
115803	123	
117869	357	
121589	273	

☛ D2435
D2435
Bearpaw
D2438

DAS
06
9-89

Manufactured No 170 Each 0.0000

**

2 1162

B104597

DAS
26
9-89

☛ *D2438*
Clamp

DAS
06
9-89

Manufactured No 170 Each 114.0000

**

4 1164

B99760.

DAS
26
9-89

Location	Loc Qty	Loc Code
ST542	114	
112483	113	
115202	1	

☛ D2529

D2529

Washer

Manufactured No 170 Each 820.0000

**

8 1168

14-9-5

DAS
26
9-89

DAS
06
9-89

Location	Loc Qty	Loc Code
ST007	820	
109580	7	
115153	113	
119633	600	
121250	100	

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Shop Packet Print

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Picklist Print

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Parent Item: D500-572-011

Parent Item Name: Bearpaw

124008

D500-572-011

Start Date: 9/05/14

Required Date: 9/08/14

Start Qty: 1.00

Required Qty: 1.00



MS21042L4

Purchased

No

170

Each

4,588.000

8

18

DAS
26
9-89

MS21042L4

Locknut

**

m 26333

18

DAS
06
9-89

Location

Loc Qty

Loc Code

ST307

4588

126275

5

m126015

12

m126275

27

m127255

63

m127376

11

m127813

891

m128300

80

m128798

999

m129472

1000

m129934

1500

NAS1149D0463J

Purchased

No

170

Each

5,775.000

8

8

NAS1149D0463J

WASHER

**

14-9-5

DAS
26
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

CA

485

M129682

485

ST277

5290

16941

8

M126221

20

M127813

6

M127904

127

M128591

44

M128995

1500

M129390

3585

8x

18

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Shop Packet Print

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Work Order ID: 124008

Parent Item: D500-572-011

Parent Item Name: Bearpaw

124008

D500-572-011

Start Date: 9/05/14

Required Date: 9/08/14

Start Qty: 1.00

Required Qty: 1.00

QS200-M44S

Purchased

No

120

Each

46.0000

2

2

QS200-M44S

CLAMP

**

14-9-5

1x m126254.

Location

Loc Qty

Loc Code

ST545

46

125957

1

m128813

15

m129499

30

DAS
05
3-89

DAS
26
9-89

REFERENCE ONLYDAS
06
9-89**4. WEIGHT AND BALANCE**

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D500-572-011 Bearpaw Installation	8.5 lb 3.86 kg	0.0 in 0.0 m	0.0 lb-kg 0.0 m-kg	130 in 3.30 m	1105 in-lb 12.74 m-kg
D500-572-021 Narrow Bearpaw Installation	7.5 lb 3.41 kg	0.0 in 0.0 m	0.0 lb-kg 0.0 m-kg	130 in 3.30 m	975 in-lb 11.25 m-kg
D500-572-013 Bearpaw Installation	11.4 lb 5.17 kg	0.0 in 0.0 m	0.0 lb-kg 0.0 m-kg	128 in 3.25 m	1459 in-lb 16.80 m-kg
D600-572-015 Bearpaw Installation	11.4 lb 5.17 kg	0.0 in 0.0 m	0.0 lb-kg 0.0 m-kg	122 in 3.10 m	1391 in-lb 16.03 m-kg

5. PARTS LIST

Qty D500 -572 -011	Qty D500 -572 -021	Qty D500 -572 -013	Qty D600 -572 -015	Part Number	Description
X				D500-572-011	BEARPAW INSTALLATION
	X			D500-572-021	NARROW BEARPAW INSTALLATION
		X		D500-572-013	BEARPAW INSTALLATION
			X	D600-572-015	BEARPAW INSTALLATION
2				D2435	BEARPAW
	2			D2671	BEARPAW
		2		D2995	BEARPAW
			2	D2996	BEARPAW
4	4	4		D2182B050	RUBBER CUSHION
			4	D2182B060	RUBBER CUSHION
8	8	8	8	D2274	RADIUS BLOCK
4	4	4		D2438	CLAMP
			4	D2519	CLAMP
8	8	8	8	D2529	WASHER
		8	8	AN4-13A	BOLT
8	8			AN4-15A	BOLT
8	8	8	8	AN960JD416	WASHER
8	8	8	8	MS21042L4	NUT (OR MS21042-4)
2	2			QS200M44S	CLAMP
			4	QS100M24S	CLAMP

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